## Technical data 924 S / 944 / 944 S / 944 S2

Designation	Remarks, Dimensions   Wear limit				
	924 S/944/944 S	944 S2	924 S/944/944 S	944 S2	
Service brake (foot brake)	Hydraulic two-circuit brake system with front-axle/rear-axle brake circuit assignment (black/white), brake booster, ventilated brake disks with floating-frame caliper or fixed caliper on front and rear axles.  The push-rod brake circuit is assigned to the front wheels. Each fixed caliper has 4 pistons				
Brake boosters (light-weight construction) Booster factor	Ø 9 inch 3.1 bzw. 3.4*	Ø 9 inch			
Brake master cylinder** (aluminium) up to end of Model 86 as well as 924 S ( Ø in mm) Model 87 onward apart from 924 S ( Ø in mm)	23.81/19.05	 23.81/20.64			
Brake-power controller in the rear-axle brake circuit Switching pressure / reduction factor	33 bar / 046*** (944 S only)	18 bar/046			
Brake disk Ø front rear	282.5 mm 289 mm	298 mm (304 mm) 299 mm			
Active brake disk Ø front rear	224.6 mm 242 mm	245 mm (250,8 mm) 246 mm			

Special running gear with brake system as on 944 Turbo from MY '89

<sup>\*\*</sup> Model 87 onward, apart from 924 S, boost factor 3.4

<sup>\*\*\*</sup> vehicles with ABS (special option for Mod. 87 onward / standard on part of production vehicles as of model year '90) with two central valves.

<sup>\*\*\*\* 924</sup> S and 944 without brake-power regulator.

Designation	Remarks, dimensions 924 S/944/944 S 944 S2		Wear limit 924 S/944/944 S	944 S2
Piston 0/ in front brake caliper mm	54	2 x 36 + 2 x 40 (2 x 36 + 2 x 44)*		
rear mm	36	2 x 28 + 2 x 30		
Brake-pad thickness, front rear	13 mm 13 mm	13 mm 13 mm	2 mm 2 mm	2 mm 2 mm
Brake-pad surface per front wheel	92 cm <sup>2</sup>	86 cm <sup>2</sup> (126 cm <sup>2</sup> )*		
Brake-pad surface per rear wheel	63 cm <sup>2</sup>	86 cm <sup>2</sup>		
Total brake-pad surface	310 cm <sup>2</sup>	344 cm <sup>2</sup> (424 cm <sup>2</sup> )*		
Thickness of new brake disk, front rear	20,5 mm 20 mm	28 mm 24 mm		
min. brake-disk thickness** after machining front rear	19.1 mm 19.2 mm	26.6 mm(30,6 mm)* 22.6 mm	18.5 mm 18.6 mm	26 mm (30 mn 22 mm
Max. thickness tolerance of brake disk	0.02 mm	0.02 mm		
Max. lateral run-out of brake disk	0.05 mm	0.05 mm		
Max. lateral run-out, installed	0.1 mm	0.1 mm		
Lateral runout of wheel hub max.	0.05 mm	0.5 mm		
Max. raw depth after machining	0.006 mm	0.006 mm		

<sup>\*</sup> Special running gear with brake system as on 944 Turbo from model year '89

<sup>\*\*</sup> The brake disk must only be machined symmetrically, i.e. the same on both sides.